

OPERATOR'S MANUAL

SP5 SERIES



HECKLER ★ KOCH

⚠ WARNING Read this manual carefully before handling, loading, or using your SP5 pistol.

⚠ WARNING Like most modern handguns, the SP5 pistol is designed with a conventional manual safety. Therefore, you must consider it to be loaded and ready to fire until you have removed the magazine and visually and physically (with your finger) confirmed that the chamber is empty.

SAFETY RULES: Read this entire Operator's Manual carefully and thoroughly before using, handling, or loading your firearm. The warnings and instructions in this Operator's Manual are important. Firearm safety is YOUR responsibility. DO NOT use this firearm if you DO NOT fully understand the warnings and instructions in this Operator's Manual. Firearms can be dangerous if not handled properly and safely. Failure to follow the warnings and instructions in this Operator's Manual, or the improper use of this firearm, may result in serious injury or death, damage to the firearm, or other damage to property. This manual should always accompany your HK SP5 pistol if it is sold, given, or loaned to another person.

Whether you are an experienced shooter or have never handled a firearm before, you must read this entire manual carefully before handling, loading, or firing your HK SP5 pistol. Your safety and the safety of others depends upon you following the instructions and warnings in this manual and constant use of safe firearms practices. If you are unfamiliar with firearms, take a course in the safe handling of firearms conducted by a qualified firearms instructor, your local gun club, or a similar qualified organization.

This manual contains safety warnings and instructions preceded with, **▲WARNING** **▲CAUTION** or **▲NOTICE** symbols. These signal words are designed to draw your attention to important safety information.

▲WARNING Indicates a hazardous situation which, if not avoided, could result in death or serious personal injury.

▲CAUTION Indicates a hazardous situation which, if not avoided, could result in moderate or minor personal injury.

▲NOTICE Indicates safety practices not related to personal injury.

These Warnings, Cautions and Notices will apply at all times.

▲WARNING Failure to follow the safety information and instructions in this manual could result in death, serious personal injury and/or property damage.

▲WARNING Treat all firearms as if they are ALWAYS loaded. If any firearm is handled carelessly or improperly, you could cause a negligent discharge, which could result in death, serious personal injury, and/or property damage.

▲WARNING Keep your finger off the trigger and outside of the trigger guard until your sights are aligned on the target and you are ready to fire.

▲WARNING Keep your finger off the trigger and outside of the trigger guard while loading or unloading the firearm.

▲WARNING Keep your finger off the trigger and outside of the trigger guard while pulling the firearm out of the holster or while returning it to the holster.

▲WARNING Be sure of your target, backstop, and what is beyond.

▲WARNING NEVER give a firearm to or take a firearm from anyone unless the action is open, and the magazine and chamber are free of any ammunition or brass.

▲WARNING NEVER take anyone's word that a firearm is unloaded. ALWAYS check for yourself, with the firearm pointed in a safe direction and your finger off of the trigger and outside the trigger guard.

▲WARNING Be sure that the ammunition you are using is factory loaded, is of the correct caliber for the firearm in which it is to be used, and that it is not damaged in any way. Do not use reloaded, remanufactured, or handloaded ammunition as it may not meet applicable NATO, SAAMI or CIP standards.

- ▲ WARNING** Before firing, remove the magazine from the firearm, lock the action open, make sure the chamber is CLEAR of any ammunition or brass, and check the barrel of the unloaded firearm for any possible obstructions.
- ▲ WARNING** Before firing any firearm that is unfamiliar to you, make sure that you understand exactly how it functions. A lack of familiarity with the firearm can result in serious injury or death, damage to the firearm or other damage to property. Attend a certified training course on any firearm which you intend to use or with which you are not sufficiently familiar.
- ▲ WARNING** ALWAYS wear adequate ear protection and eye protection when using your firearm. Ear protection should be commercially manufactured, at a minimum, provide a noise reduction rating (NRR) of 24 decibels. Eye protection should, at a minimum, provide impact protection with side panels and meet ANSI standard Z87.1.
- ▲ WARNING** Firearms should be locked and stored unloaded, secured, and separately from ammunition in a suitable container out of the sight and reach of children and/or any unauthorized individuals.
- ▲ WARNING** Never store or transport ammunition in the same container as your pistol.
- ▲ WARNING** Alcohol or drugs should NEVER be used before or during use or handling of a firearm. Your vision, balance, coordination, and judgment could be seriously impaired, making your firearm handling unsafe.
- ▲ WARNING** If or when you are taking medication, ALWAYS seek a doctor's advice to be sure you are able to use and handle your firearm properly and safely.
- ▲ WARNING** NEVER alter or modify your firearm because alterations or modifications may impair the use of the firearm, including causing malfunctions or dangerous conditions.
- ▲ WARNING** Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead; a substance known to be associated with birth defects, reproductive harm and other serious injury or death. Always have adequate ventilation. Wash hands thoroughly after handling ammunition, firing your pistol, and/or performing preventative maintenance on your pistol to minimize your lead exposure.
- ▲ CAUTION** Keep all body parts, including the hands and fingers, away from the muzzle to avoid injury or burns.
- ▲ CAUTION** Be sure that no part of either hand touches or interferes with the slide. The slide is moved backward by the recoil force of the pistol during firing and may cause serious injury.

Not all HK products are available to all U.S. states. Please check local laws and regulations before ordering. Heckler & Koch does not warrant that a person may legally purchase, possess, or carry specific items according to federal, state, or local laws.

Before leaving the factory, your HK SP5 pistol was tested, carefully inspected, and packaged. However, HK cannot control what happens to its pistols after they leave the factory, therefore, carefully examine your HK SP5 pistol when you acquire it to ensure that it is unloaded and undamaged.

If you need another copy of this manual, do not understand any of the warnings or instructions, or if you have any problems operating your HK pistol, contact us at:

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⚠ WARNING READ THE INSTRUCTIONS AND WARNINGS IN THIS OPERATOR'S MANUAL CAREFULLY BEFORE USING OR HANDLING THIS FIREARM. A firearm has the capability of taking your life or the life of someone else! Be extremely careful with your firearm. An accident can occur at any time and is almost always the result of not following basic safety rules.

OPERATOR'S MANUAL SP5 SERIES



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DO NOT DISCARD THIS OPERATOR'S MANUAL. This Operator's Manual should be kept with this firearm and be transferred with this firearm if there is a change in ownership or it is presented to another person.

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SECTION 1 INTRODUCTION

The SP5 Series was developed by Heckler & Koch as a semi-automatic, civilian sporting pistol (hence the "SP" prefix) that matches the look and ergonomics of the famous MP5 submachine gun. It is actually the second iteration of an HK commercial/civilian model inspired by the MP5 design.

The SP5 Series is designed and manufactured to meet the strict definition of a civilian pistol in the USA and cannot be altered to fire in the fully automatic mode.

For more comfortable shooting, the SP5 Series is equipped with an elastic "bungee" sling. The sling is easily installed by snapping it onto the sling swivel hardware located on the rear of the receiver. Using the sling makes firing the SP5 Series more stable and less fatiguing.

When shooting, the operator should push the SP5 Series forward against the tension of the sling using a two-handed grip; ensuring the forward hand grasps the handguard and that hands and fingers are kept far away from the front of the muzzle.

⚠ WARNING The addition of the HK stock to a HK type pistol with a barrel shorter than 16 inches in length results in the manufacturing of a Short-Barreled Rifle (SBR) which falls within the classification of firearms subject to NFA controls [26 U.S. Code §5845(a)(3)]. Even if the pistol is not assembled into the butt stock, possession of the pistol and the butt stock would constitute a Short-Barreled Rifle (SBR) which may not be lawfully possessed unless it is registered to the possessor in the National Firearms Registration and Transfer Record in advance.

⚠ WARNING Prior to converting the pistol into a rifle, ensure you follow the guidance in 18 U.S. Code § 922 (r) and 27 CFR 478.39. It is YOUR responsibility to ensure that all laws and regulations are followed.

SECTION 2 NOMENCLATURE



Fig. 1 – SP5 Assembly

- | | | |
|------------------------------|---------------------------|--------------------|
| 1 Locking pin | 5 Magazine | 9 Pistol grip |
| 2 Receiver end cap | 6 Paddle magazine release | 10 Charging handle |
| 3 Safety lever, ambidextrous | 7 Trigger guard | 11 Front sight |
| 4 Magazine well | 8 Trigger | |

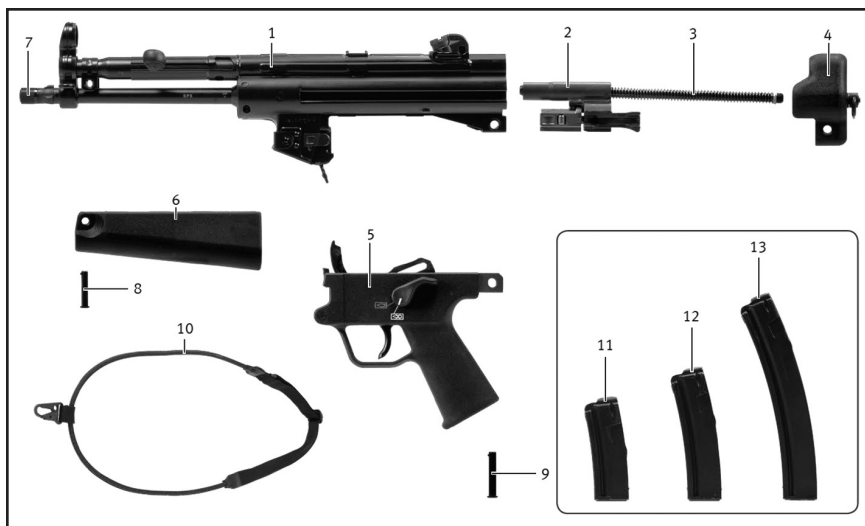


Fig. 2 – SP5 Assembly

- | | | |
|--------------------------|-----------------------------------|------------------|
| 1 Receiver | 6 Handguard | 10 Carry sling |
| 2 Bolt carrier group | 7 Thread protector | 11 10rd magazine |
| 3 Recoil spring assembly | 8 Locking pin for handguard | 12 15rd magazine |
| 4 Receiver end cap | 9 Locking pin for pistol grip/cap | 13 30rd magazine |
| 5 Trigger group | | |

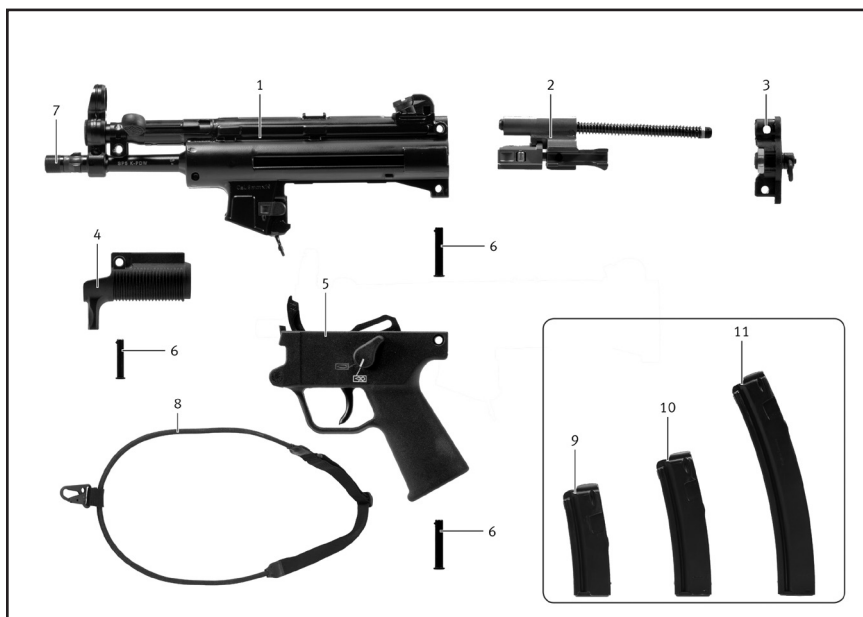


Fig. 3 – SP5K-PDW (left side view)

- | | |
|------------------------------|--------------------|
| 1 Receiver | 7 Thread protector |
| 2 Bolt carrier group, compl. | 8 Elastic sling |
| 3 Receiver end cap | 9 10rd magazine |
| 4 Handguard | 10 15rd magazine |
| 5 Trigger group | 11 30rd magazine |
| 6 Locking pin (3x) | |

SECTION 3 SPECIFICATIONS

SP5 SPECIFICATIONS

Caliber	9 mm x 19
Operating Principle	Recoil operated
Locking System	Roller-delayed blowback
Mode of Fire	Semi-automatic
Magazine Capacity	30, 15, 10 rounds

DIMENSIONS & WEIGHT

Length	17.8 inches / 452 mm
Width	2.48 inches / 63 mm
Height	8.66 inches / 220 mm
Barrel Length	8.86 inches / 225 mm
Sight Radius	10.2 inches / 260 mm

Weight (without magazine)	5.1 lbs. / 2313 g
Weight (empty magazines)	30rd - 6.3 oz (180 g), 10rd - 3.5 oz (110 g)

OTHER DATA

Trigger Pull	Approx. 6.74 - 10.11 pound-force / 30 - 45 Newtons
Return Travel	.12 inches / 3 mm
Trigger Travel	.24 inches / 6 mm
Barrel Profile/Twist	Polygonal, 6 grooves, right-hand twist, 1/2" x 28 thread protector

SP5K-PDW SPECIFICATIONS

Caliber	9 mm x 19
Operating Principle	Recoil operated
Locking System	Roller-delayed blowback
Mode of Fire	Semi-automatic
Magazine Capacity	30, 15, 10 rounds

DIMENSIONS & WEIGHT

Length	13.9 inches / 354 mm
Width	2.40 inches / 61 mm
Height	8.66 inches / 220 mm
Barrel Length	4.53 inches / 115 mm
Sight Radius	10.2 inches / 260 mm

Weight (without magazine)	4.64 lbs. / 2104 g
Magazine Weight (empty)	30rd - 6 oz (170 g), 15rd - 4.23 oz (120 g), 10rd - 3.88 oz (110 g)

OTHER DATA

Trigger Pull	Approx. 6.74 - 10.11 pound-force / 30 - 45 Newtons
Return Travel	.12 inches / 3 mm
Trigger Travel	.24 inches / 6 mm
Barrel Profile/Twist	Polygonal, 6 grooves, right-hand twist, 1/2" x 28 thread protector

MISCELLANEOUS

Warranty

Limited Lifetime Warranty for the original retail (commercial/civilian) purchaser, one year for law enforcement and military agency purchases

Safety Features

Selector/safety lever, firing pin spring

**INSTRUCTIONS FOR USE OF
SP5 THREAD PROTECTORS**



TO INSTALL,
TIGHTEN
CLOCKWISE

**The SP5 and SP5K-PDW
have conventional,
clockwise 1/2" x 28 thread.**

SECTION 4 FUNCTION AND OPERATION

CYCLE OF OPERATION

The cycle of operation is a recurring sequence of mechanical events which takes place in the operation of a self-loading firearm. The sequence for the SP5 Series pistols begins with a loaded magazine inserted into the magazine well.

1. FEEDING - Removing a round from the magazine. As the bolt moves forward under the pressure of the expanding recoil spring, the feeding pawl on the bolt head rides between the lips of the magazine stripping a round out of the magazine and feeding it into the chamber.

2. CHAMBERING - Placing the round in the chamber of the barrel and seating it fully. The bolt pushes the round forward into the chamber until the mouth of the cartridge comes to rest on the end of the chamber.

3. LOCKING - Closing and locking of the breech mechanism prior to firing. The bolt, being pushed by the recoil spring, continues to apply pressure to the base of the cartridge until the extractor cams out allowing the bolt to snap forward. The front of the bolt head hits the back of the barrel and stops its forward movement. Once the bolt head has stopped moving, the bolt carrier and locking piece continue forward for about 4mm until the locking piece forces the locking rollers out into the locking recesses of the barrel extension.

4. FIRING - Ignition of the propellant powder. The trigger is pulled and pushes up on the rear of the sear causing the front to move down releasing the hammer. The hammer falls to the firing pin and overcomes the tension of the firing pin spring driving the firing pin into the primer. The primer detonates, igniting the propellant powder and firing has occurred. When the sear releases the hammer the spring in the sear causes the sear to travel a predetermined motion. This setting of the sear allows SEMI-AUTOMATIC fire and the sear is reset to catch the hammer before the hammer hits the firing pin.

5. UNLOCKING - Removal of any blocking mechanism from the breech so the breech can open. The resultant force of the cartridge firing creates an impact on the bolt head that sends force through the rollers into the locking piece, knocking it to the rear. Once the locking piece moves from between the rollers, the bolt is unlocked.

6. EXTRACTING - Removal of the fired cartridge case, or a round from the chamber. As the bullet is leaving the cartridge case, expanding gases pressurize the inside of the case and the flutes in the chamber. This prevents the case from sticking to the wall of the chamber and residual gas pressure floats the case out of the chamber on this film of high-pressure gas.

7. EJECTING - Expulsion of the round or fired case from the gun. The extractor holds the empty case to the face of the bolt head as it travels to the rear. The carrier rides over the rear of the ejector and the front comes up through the face of the bolt hitting the case as the bolt moves to the rear. The extractor creates a pivot and the ejector provides thrust as the case is knocked out of the ejection port.

8. COCKING - While the bolt moves to the rear the hammer is pushed back and the bolt rides over it. When the bolt moves forward for the next cycle the hammer starts forward. The shooter releases the trigger causing the sear to snap back into position and the firearm is ready for the next shot.

SAFETY/SELECTOR LEVER FUNCTION

NOTICE The SP5 Series has ambidextrous selector/safety levers that are located on both sides of the lower receiver. Either lever can be manipulated and moves the lever on the other side. Unlike some firearms, the selector/safety levers can be placed on the "SAFE" position even if the firearm is not cocked.

"SAFE POSITION" – Place the selector lever with the white indicator facing towards the closed white box containing a bullet symbol with an "X" over it (downward, Fig. 4).

"FIRE POSITION" – Place the selector lever with the white indicator towards the closed red box containing a red bullet symbol in it (upward, Fig. 5).



Fig. 4 – Selector lever on SAFE



Fig. 5 – Selector lever on FIRE

▲WARNING Your SP5 pistol has a conventional manual safety and it will fire if the safety is deactivated and the trigger is pulled when there is a round in the chamber.

▲WARNING Although HK pistols have several design features and mechanical safeties designed to prevent an unintentional discharge if the pistol is dropped or hit, proper and safe function of your SP5 pistol depends upon it only being used for its intended purpose and not being altered or modified. As with any mechanical device, parts failures can occur if your SP5 pistol is subjected to unusual and extreme forces. Therefore, to minimize the risk of negligent discharge, serious injury, or death, safe firearm handling practices and the warnings and instructions in this manual must always be followed.

SECTION 5 INSTRUCTIONS FOR USE

AMMUNITION

▲ WARNING SP5 pistols are designed to fire quality, brass-cased, factory-loaded ammunition loaded to NATO, SAAMI (Sporting Arms and Ammunition Manufacturers' Institute), or CIP (Permanent International Commission for the Proof of Small Arms) specifications for use, specifically in handguns. **DO NOT USE "+P+",** reloaded, remanufactured, steel cased, aluminum cased, or handloaded ammunition because it may not meet applicable NATO, SAAMI or CIP standards and could cause death, serious personal injury, and/or damage to your pistol and may void your warranty.

NOTICE HK specifically disclaims any responsibility for any damage or injury that may occur because of, or as a result of, the use of faulty, remanufactured, or reloaded (handloaded) ammunition, or of cartridges other than those for which the pistol was originally chambered.

Consider the following guidelines when selecting the correct ammunition which meets applicable NATO, SAAMI or CIP standards for your pistol:

1. Be sure the ammunition you have chosen is compatible with your pistol: proper caliber, cartridge, bullet weight, etc. Caliber markings on SP5 pistols appear on the barrel locking block, visible through the ejection port on the right side of the slide.
2. Prior to loading the magazine and chamber, carefully inspect all cartridges for any abnormalities, including, but not limited to:
 - Cracked, split, dirty, or corroded cases
 - Improperly seated projectiles and/or primers
 - Damaged projectiles
3. Do not attempt to fire a cartridge in which the projectile has been forced back into the case. Upon firing, this condition may result in increased chamber pressure above safe limits.
4. Do not fire ammunition that:
 - Is military surplus
 - Is assembled with corrosive primer and/or propellant
 - Steel or aluminum cased ammunition
 - Cast lead projectiles
 - Is exposed to oil, grease, water or direct sunlight. If possible, remove contaminants before use and cool down ammunition exposed to direct sunlight or heat. (Exposure to sources of heat could raise the chamber pressure of the cartridge above safe limits).
 - Is loaded specifically for use in submachine guns
 - Is rated as +P+

FILLING AND EMPTYING THE MAGAZINE

⚠ WARNING NEVER forcefully insert a loaded magazine into a pistol. When inserting a magazine, always be sure the pistol is pointed in a safe direction (a safe direction is one in which no one can possibly be injured in the event of an unintentional discharge) with your fingers off the trigger and outside the trigger guard. Failure to do so could cause you to unintentionally fire the pistol, resulting in serious injury, death, or other damage to property.

NOTICE Do not attempt to load more than the prescribed number of cartridges into the magazine. Do not alter the shape of the magazine housing, follower or spring. To do so may cause stoppages or the magazine may not seat properly in the pistol.

Filling the Magazine

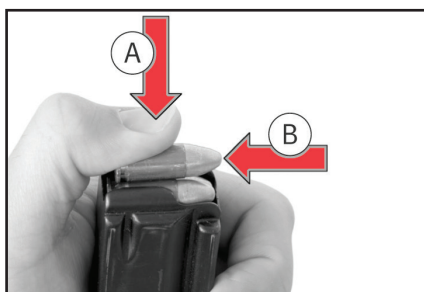


Fig. 6 – Loading the magazine



Fig. 7 – Unloading the magazine

1. Hold the magazine with one hand. Place the cartridges onto the follower between the magazine lips and push the cartridge, with your thumb (Fig. 6-A), down underneath the lips and ensuring the projectile is facing the front of the magazine (Fig. 6-B) and that the cartridge rim is fully to the rear of the magazine.
2. Repeat this step until the magazine is filled with the appropriate number of cartridges. Do not overfill magazines.

Emptying the Magazine

1. Exert pressure with a finger on the base of the cartridge (Fig. 7) and push each cartridge forward out of the magazine until the magazine is empty.

LOADING

▲ WARNING SP5 pistols are designed to fire quality, brass-cased, factory-loaded ammunition loaded to NATO, SAAMI (Sporting Arms and Ammunition Manufacturers' Institute), or CIP (Permanent International Commission for the Proof of Small Arms) specifications for use, specifically in handguns. **DO NOT USE "+P+",** reloaded, remanufactured, steel cased, aluminum cased, or handloaded ammunition because it may not meet applicable NATO, SAAMI or CIP standards and could cause death, serious personal injury, and/or damage to your pistol and may void your warranty.

NOTICE HK specifically disclaims any responsibility for any damage or injury that may occur because of, or as a result of, the use of faulty, remanufactured, or reloaded (handloaded) ammunition, or of cartridges other than those for which the pistol was originally chambered.

1. Ensure the safety lever is in the "SAFE" position.
2. Pull charging handle all the way back and hold it (Fig. 8-A).
3. Lock charging handle upwards into recess notch in receiver (Fig. 8-B). The bolt group is held in rear position.

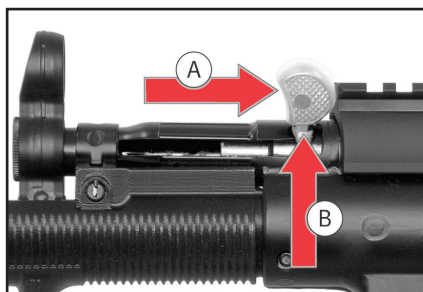


Fig. 8 – Lock charging handle

4. Insert magazine into the firearm until the magazine catch engages. When inserting the magazine into the SP5 Series pistols the bolt group should be locked in the rearward position.
5. Shift or slap the charging handle downward, sending the bolt group forward.
6. Let the charging handle snap forward. The firearm now has a round in the chamber and is set to "SAFE". If the charging handle is locked back in the recess notch, vigorously slap it downward with your non-firing hand. Do not "ride" the bolt forward.

▲ WARNING Dropping and/or jarring a loaded firearm may result in a discharge of the firearm, even if the safety is in the "SAFE POSITION." It is the operator's responsibility to always keep the muzzle pointed in a safe direction, maintain control of the firearm, and keep the firearm unloaded until it is ready to be discharged. An uncontrolled discharge may cause property damage, personal injury and/or death.

SIGHTS AND AIMING

The SP5 Series is equipped with the same sighting system installed on the HK MP5 series firearms. Both the SP5 and SP5K-PDW have a protected front sight blade (Fig. 9). The SP5 has an adjustable rear diopter drum (Fig. 10) with various diameter apertures for precise shooting and rapid target acquisition, while the SP5K-PDW has various width notches (Fig. 11).



Fig. 9 – Front Sight



Fig. 10 – SP5 Rear Sight



Fig. 11 – SP5K-PDW
Rear Sight

⚠ WARNING HK SP5 Series pistols are test fired for accuracy by ensuring the point of aim equals point of impact at 25 meters (27.3 yards). Individual results concerning accuracy and/or shot placement are affected by such factors as stance, grip, engagement range, and ammunition. Use of different types of ammunition can change the elevation and windage of the position of point of impact. The sights can be adjusted to correct changed position of point of impact.

AIMING

The SP5K-PDW correct sight alignment and “sight picture” is depicted in Fig. 12 below. Common sight alignment errors are shown in Fig. 13.

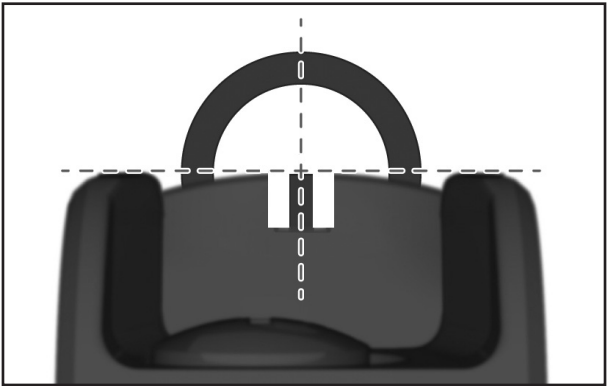


Fig. 12 – Correct sight alignment for SP5K-PDW

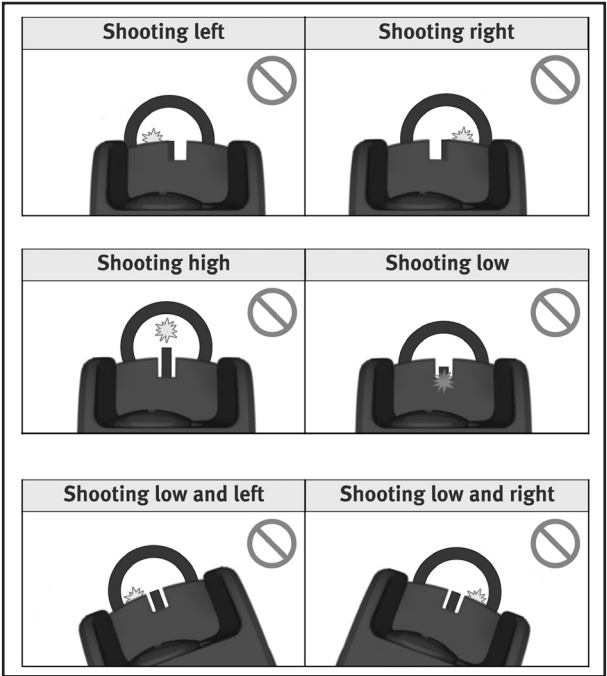


Fig. 13 – Common sight alignment errors for SP5K-PDW

The SP5 correct sight alignment and “sight picture” is depicted in Fig. 14 below. Common sight alignment errors are shown in Fig. 15.

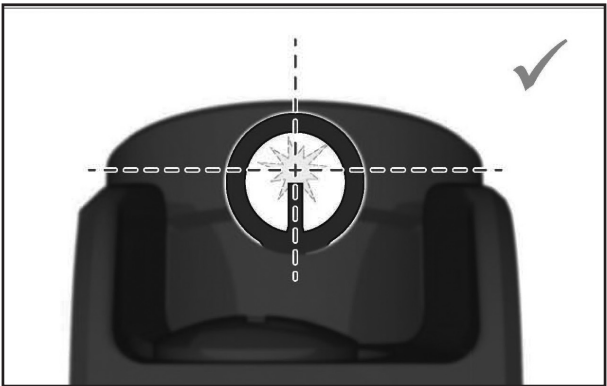


Fig. 14 – Correct sight alignment for SP5

Shooting left	Shooting right
A top-down view of a handgun where the front sight is shifted to the left of the target aperture. An 'X' is in the upper right corner.	A top-down view of a handgun where the front sight is shifted to the right of the target aperture. An 'X' is in the upper right corner.
Shooting high	Shooting low
A top-down view of a handgun where the front sight is positioned higher than the target aperture. An 'X' is in the upper right corner.	A top-down view of a handgun where the front sight is positioned lower than the target aperture. An 'X' is in the upper right corner.
Shooting low and left	Shooting low and right
A top-down view of a handgun where the front sight is shifted down and to the left of the target aperture. An 'X' is in the upper right corner.	A top-down view of a handgun where the front sight is shifted down and to the right of the target aperture. An 'X' is in the upper right corner.

Fig. 15 – Common sight alignment errors for SP5

SIGHT ADJUSTMENT

Sight adjustment for the SP5 Series is made on the rear sight drum. The rear sight can be adjusted for precise shooting or for rapid target acquisition. Movement of the sight will be in the same direction the shooter wants the impact of the round to move. If the hit is to the right of the intended target, then the sight and the impact must be moved left. For precise shooting, adjust the rear sight to a narrow notch (Fig. 16). For rapid target acquisition, adjust the rear sight to a wide notch (Fig. 17).

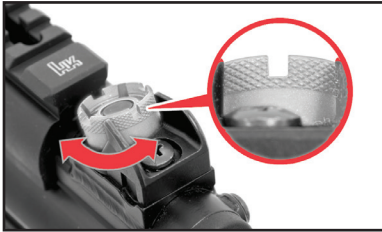


Fig. 16 – Narrow sight notch

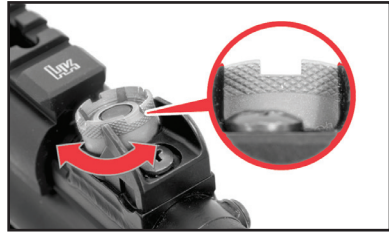


Fig. 17 – Wide sight notch

Use an HK sight adjustment tool (Fig. 18, HK part # 50300009) to adjust the rear sight. The sight adjustment tool includes two components, a Phillips screwdriver and an elevation adjustment module (stored in the handle of the screwdriver).

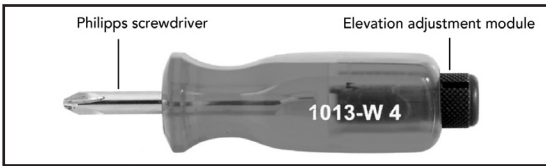


Fig. 18 – HK sight adjustment tool

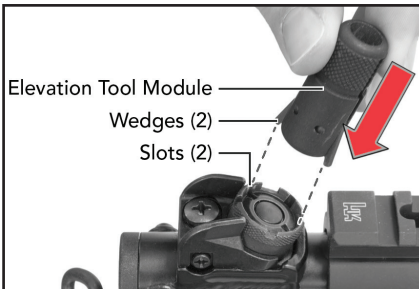


Fig. 19 – Insert elevation tool module into rear sight

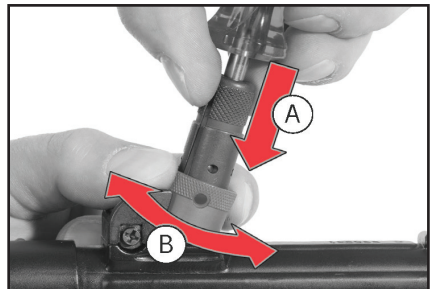


Fig. 20 – Adjust rear sight

Elevation Adjustment – Point of Impact TOO LOW



1. Insert the elevation tool module into rear sight while inserting the wedges of the tool into the slots of the rear sight (Fig. 19).
2. Insert the Phillips-head screwdriver into the elevation adjustment tool module, press downwards and hold it (Fig. 20-A).
3. Turn rear sight drum counter-clockwise (Fig. 20-B). Turning by one, 360-degree turn changes the point of impact by approximately 2 inches at 25 meters (27.34 yards or 82 feet) range.
4. After correction withdraw the Phillips-head screwdriver and remove elevation tool module. The catch bolts will then re-engage in the slots. After performing the elevation adjustment set the desired sight notch again.

Elevation Adjustment – Point of Impact TOO HIGH



1. Insert the elevation adjustment module tool into rear sight while inserting the wedges of the tool into the slots of the rear sight (Fig. 19).
2. Insert the Phillips-head screwdriver into the elevation adjustment tool module, press downwards and hold it (Fig. 20-A).
3. Turn rear sight drum clockwise (Fig. 20-B). Turning by one, 360-degree turn changes the point of impact by approximately 2 inches at 25 meters (27.34 yards or 82 feet) range.
4. After correction withdraw the Phillips-head screwdriver and remove elevation tool module. The catch bolts will then re-engage in the slots. After performing the elevation adjustment set the desired sight notch again.

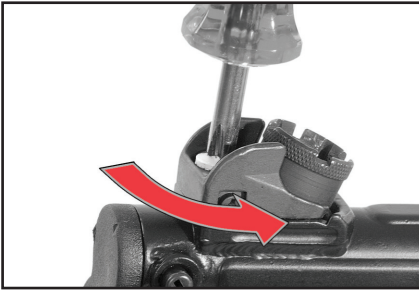


Fig. 21 – Loosen set screw

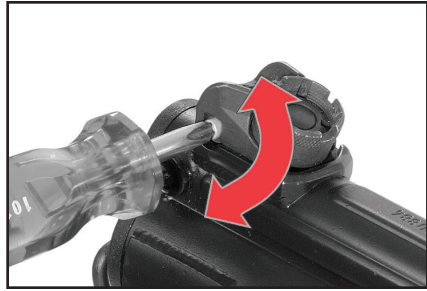


Fig. 22 – Turn windage adjustment screw

Windage Adjustment – Point of Impact **TOO FAR RIGHT**



1. Loosen the vertically mounted set screw by turning counter-clockwise with Phillips-head screwdriver (Fig. 21).
2. Turn windage adjustment screw clockwise (Fig. 22). One, 360-degree turn changes the point of impact by approximately 2 inches at 25 meters.
3. Tighten the set screw by turning clockwise with Phillips-head screwdriver.

Windage Adjustment – Point of Impact **TOO FAR LEFT**



1. Loosen the vertically mounted set screw by turning counter-clockwise with Phillips-head screwdriver (Fig. 21).
2. Turn windage adjustment screw counter-clockwise (Fig. 22). One, 360-degree turn changes the point of impact by approximately 2 inches at 25 meters.
3. Tighten set screw by turning clockwise with screwdriver.

NOTICE Any corrections which may be required when sighting-in the SP5 Series should be performed by adjusting the rear sight for elevation or windage. The pistols are designed to be sighted in at a range of 25 meters. **REMEMBER THIS HELPFUL FORMULA: LL=C** (Lower or Left = Clockwise rotation).

FIRING

▲ WARNING ALWAYS be sure of your target and what is behind it! A bullet from a pistol can travel as far as 2 miles. It can easily penetrate wood, plasterboard walls, or even a car door. ALWAYS be sure that your backstop is adequate to stop and contain bullets before firing so that you do not hit anything outside of the shooting range area.

▲ WARNING NEVER shoot at a hard surface, such as a rock, or a liquid surface, such as water, because a bullet may ricochet and travel in any direction, striking you or someone else. If in doubt, do not shoot.

▲ WARNING ALWAYS be sure that the barrel of your pistol is clear of obstructions before firing. If any obstruction is found, remove it – including any excess lubricants – before firing so that your pistol will function safely and correctly. Any obstruction in the barrel could prevent the pistol from firing properly and result in death or serious personal injury, and/or damage to the pistol.

▲ WARNING NEVER use your SP5 pistol if it fails to function properly, and never force the slide closed on a jammed cartridge because it could cause the cartridge to explode.

▲ WARNING ALWAYS wear adequate eye protection when firing the pistol. Eye protection should, at a minimum, provide impact protection with side panels and meet ANSI standard Z87.1. Unprotected eyes can be injured by fragments expelled from the pistol, ejected cartridge cases, ruptured cartridge cases, splash back from targets, target frames, or backstops.

▲ WARNING ALWAYS wear adequate commercially manufactured ear protection when firing the pistol. Ear protection should be commercially manufactured, at a minimum, provide a noise reduction rating (NRR) of 24 decibels. Unprotected exposure to gunshot noise can cause tinnitus and/or permanent hearing loss.

▲ WARNING Hot gasses and powder are forcefully expelled from your pistol when it is fired. ALWAYS be sure that your hands and all parts of your body are kept away from the muzzle of your pistol.

▲ WARNING ALWAYS ensure that a responsible and competent person is placed in charge to maintain safety, discipline, and control when a group is firing at a range, to reduce the likelihood of a negligent discharge.

▲ WARNING ALWAYS carry your pistol unloaded with the slide locked open in the rearward position while on a range until preparing to fire. Always keep the pistol pointed toward the backstop when loading, firing, and unloading.

▲ CAUTION When ready to fire, be sure that the area behind the slide is clear, including your thumb, and do not hold the pistol near your body, because the slide will move forcefully rearward when the pistol is fired. When firing with a two-handed grip, the thumb of the weak hand should be on the weak hand side of the pistol, never behind the slide.

▲ CAUTION ALWAYS keep yourself and others clear of the ejection port because spent cartridges are hot and are ejected with enough force to cause injury. NEVER touch the slide or barrel immediately after firing, because they may be hot and could cause burns.

▲ CAUTION NEVER place your fingers in the ejection port, other than when the slide is locked in the fully rearward position and you are checking to ensure that the chamber is empty. Your fingers could be injured by the movement of the slide.

The HK SP5 Series is equipped with a bungee-type carrying sling (Fig 23 & 24). Using the carrying sling for additional support while shooting provides the most stable firing position and offers the prospect of the best possible accuracy. When shooting, press the firearm forward against the force of the carrying sling. Using the carrying sling also prevents the firearm from falling and striking the ground.

▲WARNING ALWAYS carry your pistol using the carrying sling as it prevents the firearm from falling and striking the ground.

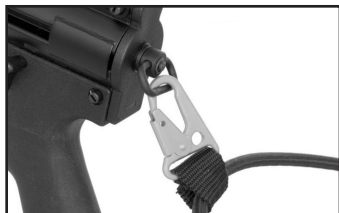


Fig. 23 – Sling snap-hook attached to SP5K-PDW backplate eyelet position

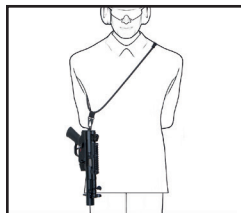
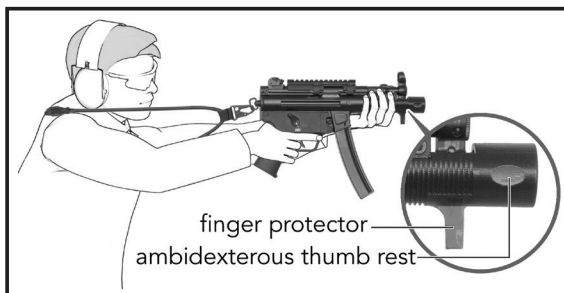


Fig. 24 – SP5K-PDW sling carry



Two-handed grip firing position (with carry sling)

1. Acquire the proper sight alignment and sight picture (see Fig. 12 for SP5K-PDW and see Fig. 14 for SP5).
2. Click safety lever to the "FIRE" position.
3. Gradually squeeze the trigger straight to the rear while attempting to avoid disruption to the sight picture and alignment.
4. Practice good follow-through techniques by maintaining proper sight picture and trigger squeeze until after the firearm has discharged.
5. After firing, or to reload, click the safety lever to the "SAFE" position.

▲WARNING Risk of injury from reaching in front of the muzzle while firing. Shooters should avoid reaching in front of the muzzle while firing. Hold the SP5 pistol by the handguard and place the thumb on the thumb rest of the handguard.

UNLOADING

▲WARNING The firearm is not **CLEAR** or unloaded until the magazine is removed and the chamber is clear. It is possible that a cartridge may be in the chamber when a magazine is being removed from or inserted into your pistol. A cartridge in the chamber will discharge when the trigger is pulled, whether or not a magazine is in your pistol. **NEVER** leave your pistol unattended, even when the magazine is removed. You must **ALWAYS** verify that the chamber is empty before disassembling your pistol for cleaning or any other purpose.

▲WARNING If an unfired cartridge hangs up, jams, or binds while being chambered, do not attempt to force it into the chamber by pushing or striking the slide to attempt to close it because this could cause the cartridge to burst, which can result in fragments of the cartridge flying out of the ejection port with sufficient force to cause death, serious personal injury, and/or property damage.

▲WARNING **ALWAYS** wear safety glasses when clearing your pistol to protect your eyes and turn the pistol's ejection port away from you. Eye protection should, at a minimum, provide impact protection with side panels and meet ANSI standard Z87.1. Do not use a metal tool to attempt to remove an unfired cartridge because it could ignite the primer and cause the cartridge to rupture resulting in fragments of the cartridge flying out of the ejection port with sufficient force to cause death, serious injury, and/or property damage.

▲WARNING **NEVER** rely solely on a mechanical device or your memory to determine whether your pistol is loaded. **ALWAYS** remove the magazine, retract and lock the slide by pulling it fully to the rear and locking it open, and then visually and physically check with your finger to ensure there is not a cartridge in the chamber.

1. With the muzzle pointed in a safe direction, place the firearm on safe by moving the selector lever to "SAFE" position (white cartridge symbol with X through it).
2. Remove magazine by grasping magazine housing, press magazine catch (Fig. 25-A) and remove magazine (Fig. 25-B)

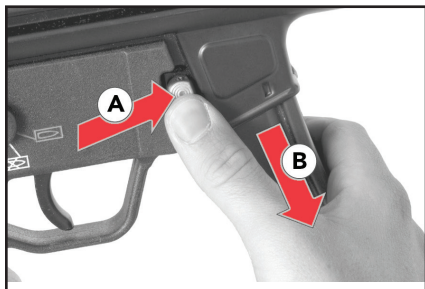


Fig. 25 – Unloading

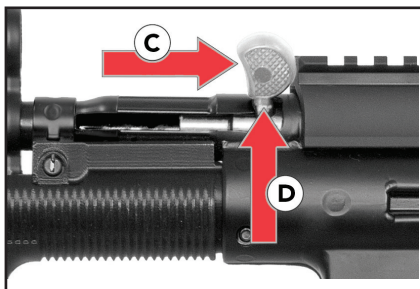


Fig. 26 – Unloading

3. Pull the charging handle (Fig. 26-C) all the way back and place it in the recess notch (Fig. 26-D). A cartridge will be ejected if a round was present in the chamber. If the chamber was empty, no cartridge will be ejected.



Fig. 27 – Depress the SP5 magazine release lever or button.



Fig. 28 – Remove the magazine from the magazine well.

4. Visibly and physically inspect the chamber to ensure it is clear.

NOTICE Risk of material damage from dropping the magazine! Dropping a magazine can damage the magazine lips and cause malfunctions. Remove the magazine by hand and avoid impacts on the magazine lips.

CLEARING AND SAFETY CHECK PROCEDURE

1. Point the muzzle of the pistol in a safe direction and place the safety lever in the safe position. Ensure the muzzle of the firearm is pointed in a safe direction and that the operator's fingers are off the trigger and outside the trigger guard. Place the safety lever in the SAFE position (white cartridges symbol with white "X" through it). The safety lever is located on both sides of the receiver.

2. Remove the magazine. Depress the magazine release button on the right side of the receiver (Fig. 29-A) or paddle on the SP5. Remove the magazine from the magazine well (Fig. 29-B).

3. Open and lock the bolt to the rear. Grasping the charging handle on the left side of the receiver (located adjacent to the front sight) and move the bolt to the rear while keeping the muzzle pointed in a safe direction (Fig. 30). Place the charging handle in the upward, locking recess notch (Fig. 31-A and 31-B). The bolt should be locked in the rear position. Watch for a cartridge or empty case to be ejected out through the ejection port.

4. Inspect the chamber. Inspect the chamber for the presence of a cartridge or empty case by (Fig. 32):

1. Visually inspecting the chamber through the open ejection port.
2. Physically inserting a finger through the magazine well and sweeping the chamber and feed ramp area.
3. Removing any cartridges or empty cases from the chamber or from within the firearm.

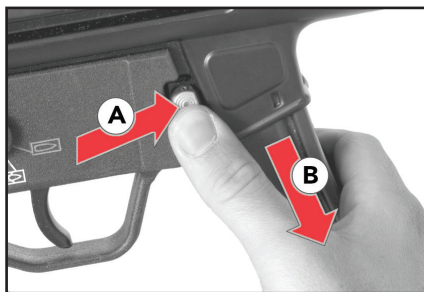


Fig. 29 – Remove the magazine

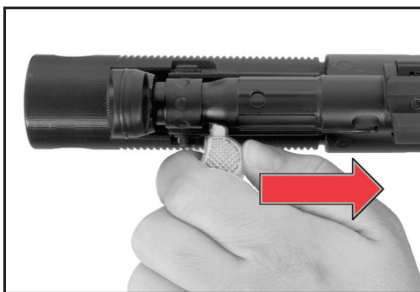


Fig. 30 – Move the bolt rearward

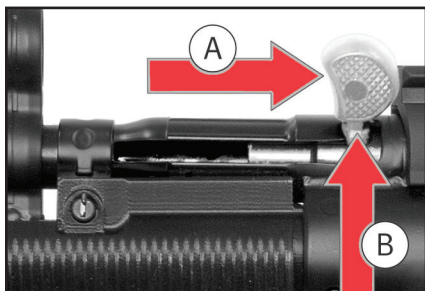


Fig. 31 – Lock the bolt rearward



Fig. 32 – Check the chamber

SECTION 6 DISASSEMBLY AND ASSEMBLY

▲WARNING The firearm is not empty or unloaded until the magazine is removed and the chamber is clear. It is possible that a cartridge may be in the chamber when a magazine is being removed from or inserted into your pistol. A cartridge in the chamber will discharge when the trigger is pulled, whether or not a magazine is in your pistol. Never leave your pistol unattended, even when the magazine is removed. You must always verify that the chamber is empty before disassembling your pistol for cleaning or any other purpose.

▲WARNING Unload all magazines and remove all live ammunition from the area before disassembling your pistol to reduce the chance of a negligent discharge.

▲WARNING NEVER rely solely on a mechanical device or your memory to determine whether your pistol is loaded. Always remove the magazine, retract and lock the slide by pulling it fully to the rear and locking it open, and then visually and physically check with your finger to ensure there is not a cartridge in the chamber.

▲WARNING NEVER alter or modify your SP5 pistol because this could cause it to malfunction and create a dangerous condition.

▲WARNING ALWAYS wear safety glasses when disassembling your pistol to protect your eyes. Eye protection should, at a minimum, provide impact protection with side panels and meet ANSI standard Z87.1. Components, such as springs, are under pressure and could cause serious injury.

DISASSEMBLY INTO ASSEMBLY GROUPS

▲WARNING Risk of injury from improperly assembled SP5 Series! Improper assembly can compromise the safety and functioning of the SP5 Series. Only disassemble the SP5 Series pistols to the extent described in this manual.

1. Clear the firearm and carry out the CLEARING AND SAFETY CHECK PROCEDURE located in Section 5.
2. Ensure the magazine is removed and the chamber is clear. Release the bolt to the forward position.
3. Push in locking pin(s) for back plate and pull it out (Fig. 33). Note: SP5 has only one pin. The SP5K has two pins.
4. Remove back plate to the rear.
5. Remove pistol grip downwards (Fig. 34).
6. Pull bolt group and recoil spring rearwards out of the receiver (Fig. 35).
7. Push in locking pin for handguard and pull it out.

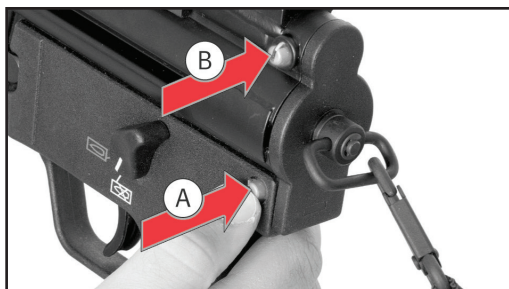


Fig. 33 – Push in locking pin for back plate



Fig. 34 – Remove trigger group

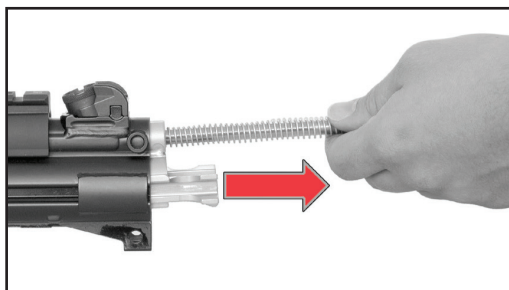


Fig. 35 – Remove bolt group and recoil spring

8. Pull handguard towards muzzle (Fig. 36-A) and downwards (Fig. 38-B) to remove it.

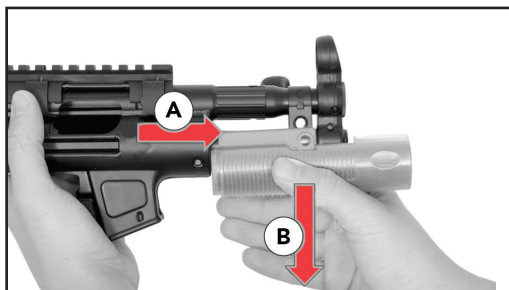


Fig. 36 – Remove pistol grip

Disassemble bolt group

1. Disassemble the firearm into assembly groups.
2. Turn the bolt head and locking piece clockwise (Fig. 37-A)
3. Remove the bolt head and locking piece from bolt carrier by bringing in forward (Fig. 37-B)
4. Remove firing pin and pressure spring for firing pin forward out of the bolt carrier (Fig. 38).

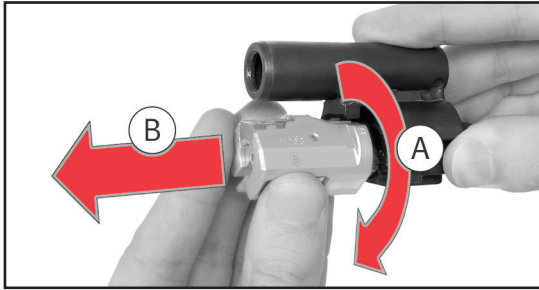


Fig. 37 – Remove the bolt head

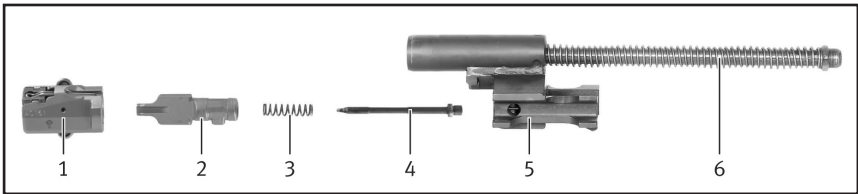


Fig. 38 – Components of the bolt group

- | | |
|----------------------------------|-----------------|
| 1 Bolt head | 4 Firing pin |
| 2 Locking piece | 5 Bolt carrier |
| 3 Pressure spring for firing pin | 6 Recoil spring |

Assemble the bolt group

1. Push pressure spring for firing pin onto firing pin (Fig. 39).
2. Place firing pin with pressure spring for firing pin into locking piece,

NOTICE Observe assembly position of locking piece (Fig. 40) in relation to the interface of the bolt. The smooth side of the locking piece should be oriented toward the bottom of the bolt. (Fig. 39)

3. Press locking piece completely into bolt carrier and hold it.
4. Turn locking piece counter-clockwise a quarter turn until assembly position has been reached (Fig. 40).
5. Place bolt head with extractor upwards (Fig. 41-A) onto locking piece.
6. Turn bolt head counter-clockwise a quarter turn (Fig. 41-B) until the connecting piece audibly and tangibly snaps into place.

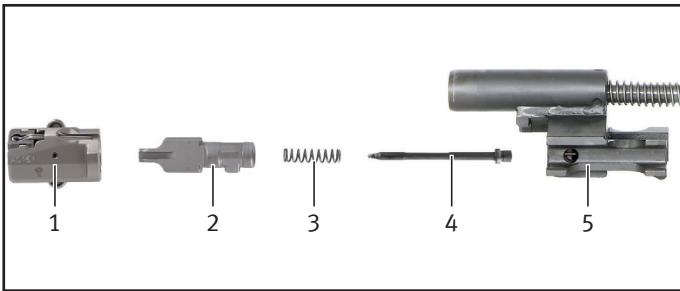


Fig. 39 – Assemble bolt group

- | | |
|----------------------------------|---------------------|
| 1 Bolt head | 4 Firing pin |
| 2 Locking piece | 5 Bolt head carrier |
| 3 Pressure spring for firing pin | |

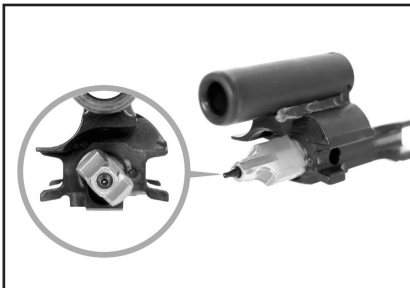


Fig. 40 – Assembly position for locking piece

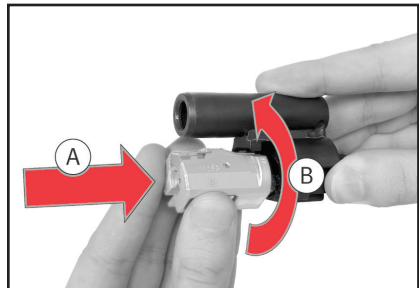


Fig. 41 – Insert bolt head

Assemble the assembly groups

1. Assemble bolt group.
2. Place handguard onto receiver from below and press it rearwards (Fig. 42).
3. Push locking pin for handguard into receiver. Locking pins can be pushed in from either side of the receiver.
4. Insert bolt group and recoil spring into receiver from the rear (Fig. 43).
5. Cock the hammer and insert the trigger group into the receiver and rotate upwards (Fig. 44).
6. Insert back plate into receiver.
7. Push locking pin(s) for back plate into receiver (Fig. 45). Locking pin(s) can be pushed in from either side of the receiver.

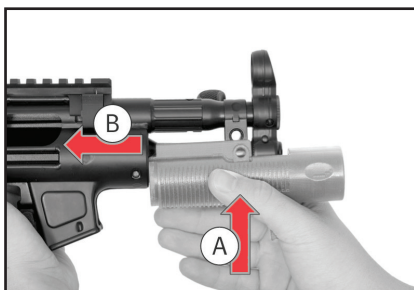


Fig. 42 – Install handguard

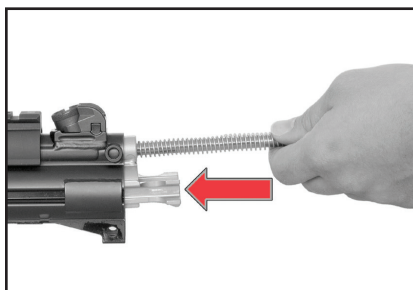


Fig. 43 – Insert bolt group and recoil spring



Fig. 44 – Insert pistol grip

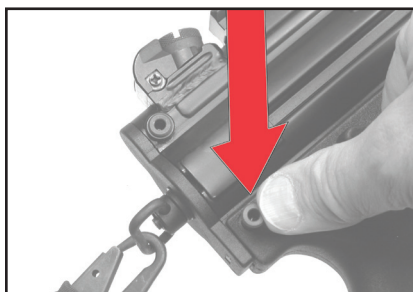


Fig. 45 – Insert locking pins

NOTICE Operator reassembly of the SP5 pistol is now complete, but not finished without performing a **FUNCTION CHECK**.

FUNCTION CHECK

It is essential that a function check be performed on the pistol after reassembly to ensure that the firearm's components have been correctly installed.

1. Confirm the weapon is CLEAR.
2. Put the selector on "SAFE" and pull the trigger. The pistol should not fire.
3. Put the selector on "FIRE" and pull the trigger. The hammer should fall.
4. Keep the trigger pulled to the rear and cycle the charging handle.
5. Release the trigger to ensure that the trigger will reset.
6. Repeat several times to make certain the pistol functions correctly.
7. Return the selector on "SAFE".

MAGAZINE DISASSEMBLY

▲ WARNING Unload the magazines and remove all live ammunition from the area before disassembling your magazine.

▲ WARNING Be aware of the force exerted by the magazine spring while removing and installing the magazine floorplate. Always keep the base of the magazine pointed away from the face and eyes of yourself and others. Eye protection should, at a minimum, provide impact protection with side panels and meet ANSI standard Z87.1. Always wear safety glasses when disassembling your pistol to protect your eyes. Components, such as springs, are under pressure and could cause serious injury.

NOTICE The SP5 Series pistol uses 30, 15, or 10 round capacity 9 mm magazines designed for use in HK MP5, HK94, and related models. Use of HK manufactured magazine is recommended.

Disassembly of magazines

Light lubrication for corrosion protection should be the only maintenance is required.

1. To disassemble the magazine, place a pin punch through the circular hole in the baseplate and push it inward against the tension of the magazine spring.
2. Then with a flathead screwdriver, press in on the locking plate tab at the rear of the magazine, unseating it from the magazine body. Repeat this step on the locking plate tab at the front of the magazine.
3. Grasp the baseplate and remove it.

NOTICE Take care as the magazine spring is under tension and no longer supported.

4. Remove the magazine spring and follower.

MAGAZINE ASSEMBLY

To assemble the magazine, reverse the disassembly directions listed previously.

SECTION 7 CLEANING & MAINTENANCE

CLEANING

▲ WARNING ALWAYS be sure that the barrel of your pistol is clear of obstructions before firing. If any obstruction is found, remove it – including any excess lubricants – before firing so that your pistol will function safely and correctly. Any obstruction in the barrel could prevent the pistol from firing properly and result in death or serious personal injury, and/or damage to the pistol.

▲ WARNING The firearm is not EMPTY or unloaded until the magazine is removed and the chamber is clear. It is possible that a cartridge may be in the chamber when a magazine is being removed from or inserted into your pistol. A cartridge in the chamber will discharge when the trigger is pulled, whether or not a magazine is in your pistol. NEVER leave your pistol unattended, even when the magazine is removed. You must ALWAYS verify that the chamber is empty before disassembling your pistol for cleaning or any other purpose.

▲ WARNING ALWAYS wear safety glasses when cleaning your pistol to protect your eyes from cleaning solutions and components, such as springs, which are under pressure and could cause injury. Eye protection should, at a minimum, provide impact protection with side panels and meet ANSI standard Z87.1. Exercise caution if using compressed air.

▲ WARNING ALWAYS ensure that no ammunition is in the area where you clean your pistol. Lubricants can affect the primer and powder in ammunition and cause it to malfunction. This could result in failure to fire, or in a bullet being pushed into the barrel of your pistol and becoming stuck, which could cause the barrel to burst and result in death or serious injury, in addition to damaging the pistol.

▲ WARNING Do not alter any of the parts or components of the pistol or magazine, e.g., do not attempt to “improve” or make the pistol “better” by altering parts or components. Altering any parts or components of the pistol or magazine may cause serious injury or death, damage to the pistol, or other damage to property, and voids its warranty.

▲ WARNING As with any semi-automatic pistol, your SP5 should be disassembled into its major components every time it is cleaned. Failing to do so, by merely locking the slide to the rear and inserting the cleaning rod from the muzzle, can cause dirt, oil, and lubricant to build up inside the pistol causing malfunctions.

▲ WARNING Do not use a steel bore brush which can scratch the polygonal bore and reduce accuracy.

▲ WARNING Use of ultrasonic cleaning machines can result in the unwanted removal of colored reference markings of the frame assembly, extractor and control lever (where applicable). Use of ultrasonic cleaning is normally not necessary or recommended when using standard ammunition in HK pistols. All components should be thoroughly dried after being coated in cleaning solutions of any kind before reassembly and all the firearm critical components should be lubricated in accordance with the applicable operator/maintenance instructions after being thoroughly dried.

Materials Required - At a minimum, HK recommends the following materials to properly clean an SP5 Series pistol:

- Cleaning rod with handle and patch holder
- Nylon toothbrush
- Bronze bristle bore brush (9 mm)
- Cleaning patches
- Lint-free wiping rag
- Cleaning solution/lubricant
- Cotton swabs

Handgun cleaning kits are available from HK for thorough cleaning of pistols and other firearms. Visit the HK-USA web shop or contact HK Customer Service at 706-701-5554 or by email at cs@heckler-koch-us.com.

Cleaning Intervals - Normal and Major are the two types of operator cleaning for the SP5 pistol.

Normal Cleaning - Performed after each firing or every twelve (12) months, whichever comes first.

Major Cleaning - Often referred to as "detailed cleaning." Performed after the firing of 600 cartridges or when the pistol is exposed to, or contaminated with:

- Sand
- Dust
- Water (especially saltwater)
- Other visible contaminants or foreign matter.

Normal Cleaning

Receiver

- Gently scrub all internal surfaces using the nylon toothbrush moistened with cleaning solution.
- Remove all loose fouling from all surfaces using a rag and cotton swabs.

Recoil spring assembly

- Remove all visible fouling using cleaning solution, a nylon toothbrush or a rag and cotton swabs.

Barrel

- Moisten a bronze bore brush with cleaning solution and scrub the bore from the chamber to the muzzle with at least six (6) passes, back and forth.
- Remove the loose fouling from the bore using cleaning patches.
- Gently scrub the exterior of the barrel with the nylon toothbrush moistened with cleaning solution.
- Remove all loose fouling from the exterior of the barrel using a rag and cotton swabs.

Trigger Group

- Gently scrub surfaces where carbon fouling is present using the nylon toothbrush moistened with cleaning solution.
- Remove all loose fouling from all areas of the trigger group using a rag and cotton swabs.

Magazine

- Gently scrub the top of the magazine, concentrating on the follower and feed lips, using the nylon toothbrush moistened with cleaning solution.
- Remove all loose fouling from all surfaces of the magazine using a rag and cotton swabs.

Major Cleaning - Major Cleaning is the same as normal cleaning except that:

- All parts should be rinsed with or immersed in cleaning solution and thoroughly scrubbed with a nylon brush. The parts can then be dried using compressed air or with a rag and cotton swabs.

CLEAN SP5 SERIES PISTOL

1. Disassemble.
2. Clean assembly groups.
3. Clean barrel.
4. Lubricate pistol.
5. Assemble the pistol.

CLEAN ASSEMBLY GROUPS

Required auxiliary materials: cleaning rag

1. Clean fouled parts and surfaces using cleaning rag.
2. Clean inside of receiver using cleaning rag.
3. Clean pistol grip, recoil spring, firing pin and bolt head using cleaning rag.
4. Clean firing pin bore in bolt head using cleaning rag.
5. Clean magazine well, magazine and follower using cleaning rag.
6. Visually check SP5 Series pistol for damage.

CLEAN BARREL

Required auxiliary materials: Oil, cloth cleaning pull-throughs, cleaning kit

1. Screw together handle rod, extension rods and chamber cleaning brush.
2. Clean the chamber using the chamber cleaning brush.
3. Replace the chamber cleaning brush with the barrel cleaning brush.
4. Pull the lubricated barrel cleaning brush through the barrel several times. To protect the barrel crown, it is recommended inserting the brush from the chamber to the muzzle.
5. Replace the barrel cleaning brush with pull-through holder.
6. Insert a clean cleaning pull-through into the pull-through holder.
7. Pull a clean cleaning pull-through through barrel several times until barrel is free of oil and foreign bodies.
8. Replace the cleaning pull-through with oil brush.
9. Pull lubricated oil brush through the barrel.

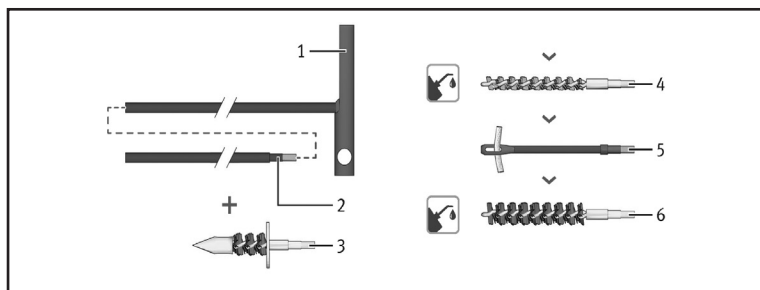


Fig. 46 – Sample cleaning kit components

- 1 Handle rod
- 2 Extension rod
- 3 Chamber cleaning brush

- 4 Barrel cleaning brush
- 5 Pull-through holder
- 6 Oil brush

NOTICE Risk of material damage from incorrect cleaning direction! Cleaning the barrel from the muzzle end may damage the muzzle. A damaged muzzle will decrease the pistol's accuracy. Always clean the barrel starting from the chamber end.

INSPECTION

During and after cleaning, visually inspect the pistol and its components for any irregularities that may cause problems or stoppages during operation. Generally, you should keep a watchful eye out for the discrepancies listed below. (See Function Check in Section 6)

Always "CLEAR" the pistol before conducting your inspection!

Check for:

- Damaged or missing parts
- Improper assembly or function
- Absence of free movement, where applicable
- Absence of spring force, where applicable
- Unaccustomed looseness
- Parts exhibiting signs of cracks, burrs, dents, or obvious signs of damage or stress
- Presence of stops or tactile clicks, where applicable
- Presence of corrosion or degradation of surface finish
- General overall cleanliness
- Presence of sufficient lubrication

LUBRICATION

The surfaces of the SP5 pistol are treated with corrosion and wear-resistant finishes. These surface treatments do not completely reduce the friction between moving parts, and it is recommended that a lubricant be applied to the pistol to ensure proper functioning.

Any type of high-quality, medium-weight lubricant (oil) specifically designed for use on firearms will work well on a SP5 pistol.

Do not use lubricants that boast of their ability to penetrate metal because those substances may deactivate primers.

Where and How Much -

No Lube - Surface is dry and not slippery to the touch.

- All plastic and rubber components
- Ammunition
- Electronics

Light Lube - A finger run across the surface yields little or no lube.

- Exterior of barrel
- All metal parts
- All internal parts in bolt carrier group and trigger group
- Magazine spring
- Recoil spring assembly
- Trigger spring
- Magazine tubes

Medium Lube - A finger run across the surface yields some lube, but lube does not run down the surface when it is held in a vertical position.

- Barrel extension
- Receiver rails
- All interior operating controls
- Bolt head

Re-apply lubricant periodically during firing as it burns off from the heat. Apply lubricant using a cleaning brush, cotton swabs, patches, or a rag. A spray bottle of lubricant also works well when using compressed air to circulate the lubricant into all parts and to remove the excess from the pistol.

NOTICE Risk of material damage from lubricated cartridges! Lubricated cartridges result in increased loads on components and can damage the SP5 Series pistols. Do not lubricate the inside of the magazine.

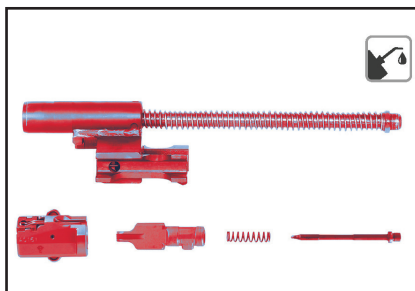


Fig. 47 – Lubrication points of bolt group



Fig. 48 – Lubrication points on pistol grip



Fig. 49 – Lubrication points of functional elements

CAUTION Do not use a stainless-steel bore brush which can scratch the bore and reduce accuracy.

NOTICE All parts of SP5 Series pistols can be immersed in any cleaning solvent that is safe to put your hands into, including ultrasonic cleaning solution. Use of ultrasonic cleaning machines can result in the unwanted removal of colored reference markings of the frame, extractor and control lever (where applicable). Use of ultrasonic cleaning is normally not necessary or recommended when using standard ammunition in HK pistols with less than 10,000 rounds of service. All components should be thoroughly dried after being immersed in solvents of any kind before reassembly and all of the firearm's critical components should be lubricated in accordance with the applicable operator/maintenance instructions after being thoroughly dried. For special cleaning recommendations under extreme conditions, please contact HK Customer Service.

STORAGE AND TRANSPORT

▲ WARNING The firearm is not **CLEAR** or unloaded until the magazine is removed and the chamber is clear. It is possible that a cartridge may be in the chamber when a magazine is being removed from or inserted into your pistol. A cartridge in the chamber will discharge when the trigger is pulled, whether or not a magazine is in your pistol. **NEVER** leave your pistol unattended, even when the magazine is removed. You must **ALWAYS** verify that the chamber is empty before disassembling your pistol for cleaning or any other purpose.

▲ WARNING Firearms should be locked and stored unloaded, secured, and separately from ammunition in a suitable container out of the sight and reach of children and/or any unauthorized individuals.

▲ WARNING **NEVER** store or transport ammunition in the same container as your pistol.

▲ WARNING **NEVER** rely solely on a mechanical device or your memory to determine whether your pistol is loaded. **ALWAYS** remove the magazine, retract and lock the slide by pulling it fully to the rear and locking it open, and then visually and physically check with your finger to ensure there is not a cartridge in the chamber.

1. Store or transport the pistol and its components clean and lubricated.
2. Store and transport the pistol without cartridges in the chamber, magazine, or in the storage container with the magazine removed.
3. Store and transport the pistol with the slide in the forward (closed) position.
4. Clean and lubricate the pistol and its components at least every twelve (12) months during storage.
5. HK recommends storage in a climate-controlled, room temperature environment.
6. Store the pistol and ammunition separately under lock and key.

TROUBLESHOOTING PROBLEMS AND REPAIR

Common causes of problems that are often overlooked include:

- Fouled or improperly lubricated pistol
- Bad ammunition
- Damaged magazines
- Operator error

SECTION 8 SP5 ACCESSORIES

RAIL MOUNTED ACCESSORIES

HK SP5K-PDW pistols have a MIL-STD-1913 (Picatinny rail) scope mount rail available. This scope mount allows the operator to mount a wide variety of accessory scopes, sights, and aiming devices to the handgun by means of the simple and proven Picatinny interface system. (see Fig. 50).



Fig. 50 – Accessory sight module mounted on SP5K-PDW pistol

To avoid damage to the accessory and the SP5 Series pistol, carefully follow the instructions of the manufacturer for installing, operating, and removing accessories from the scope mount rail. Always ensure the pistol is “CLEAR” and unloaded before installing or removing accessories. If you encounter difficulty, please contact HK Customer Service to avoid damage to the pistol or the accessory.

Installation of some accessories can change the status of the SP5 Series pistol from civilian handgun to a Short-Barreled Rifle (SBR) or Class III firearm requiring licensing from federal and state authorities. Contact the relevant law enforcement agencies (including the U.S. BATFE) before installing accessories like buttstocks and handguard with a vertical foregrip.



Fig. 51 – Magazine loader



Fig. 52 – Magazine unloader



Fig. 53 – Spare magazines

⚠ WARNING Improperly designed or installed accessories may result in damage to the rail system and/or the pistol. Such damage is not covered under warranty. Be certain to use only HK approved accessories and follow installation and precautions carefully.

MUZZLE INTERFACE

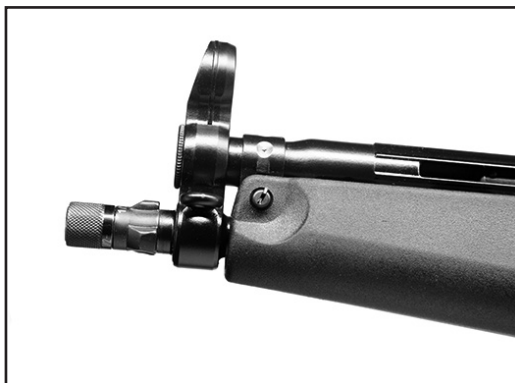


Fig. 54 – SP5 muzzle interface

The muzzle on the SP5 pistol features two distinct retention features for muzzle mounted accessories:

1. 1/2" x 28 threaded muzzle with accompanying thread protector.
2. HK's proprietary three lug engagement surfaces directly behind the muzzle.

The following steps are recommended before attempting to install any muzzle mounted accessories on the barrel of the SP5:

1. Clear the firearm and carry out the CLEARING AND SAFETY CHECK PROCEDURE located in Section 5.
2. Ensure any muzzle mounted accessory is compatible with one of the two retention features as described above.

SECTION 9 WARRANTY

WARRANTY REGISTRATION

New HK firearms are covered by Heckler & Koch, Inc.'s Limited Lifetime Warranty. Warranty registration is now online. To register your new HK firearm, go to:
<https://hk-usa.com/warranty-registration/>

If you do not have access to the Internet, contact Heckler & Koch, Inc. to obtain a warranty registration form:

HK Customer Service
5675 Transport Boulevard
Columbus, GA 31907
Telephone: 706-701-5554.
Email: cs@heckler-koch-us.com

HECKLER & KOCH, INC. LIMITED LIFETIME WARRANTY

All new Heckler & Koch, Inc. firearms purchased after January 1, 1998, are warranted to the original retail purchaser only for the lifetime of the said original retail purchaser. In the event that this original retail purchaser, at the time of the original purchase, shall donate this firearm to another person, the donee name must be submitted during the online warranty registration. Heckler & Koch, Inc. does not guarantee or warrant that any, all, or some donations or gifts are valid and compliant with all applicable laws, regulations, and ordinances. Heckler & Koch, Inc. is not responsible or liable in any way for a donation or gift that does not comply with applicable laws, regulations, and ordinances. It is the responsibility of the original retail purchaser and the donee or recipient to ensure that any such transfer complies with all applicable laws, regulations, and ordinances. Upon completion of the online warranty registration indicating the name of the said donee, this warranty shall be extended to the lifetime of the said donee. This warranty applies only if the firearm was imported into the United States and distributed by Heckler & Koch, Inc. to an authorized dealer.

What Will We Do?

Heckler & Koch, Inc. will, at its option, repair or replace, without charge, any HK firearm that fails due to a defect in materials or workmanship. Parts and labor are included. Repairs are warranted for the duration of this Limited Lifetime Warranty. If Heckler & Koch, Inc. replaces a firearm under this warranty, the replacement firearm will remain covered by this Limited Lifetime Warranty for the lifetime of the original retail purchaser or registered donee, as applicable. Heckler & Koch, Inc. will return the firearm or replacement firearm shipping prepaid, subject to applicable law and the Legal and Regulatory Restrictions on Warranty Service and Return stated below.

How to Obtain Service:

Contact Heckler & Koch, Inc. by phone at 706-701-5554 or email at cs@heckler-koch-us.com for a Return Authorization Number before sending your firearm freight prepaid to Heckler & Koch, Inc. at the address listed below. No C.O.D. shipments will be accepted.

Only the existing Heckler & Koch, Inc. Service Center or any other authorized Heckler & Koch, Inc. Service Center that may be established by Heckler & Koch, Inc. is authorized to make warranty repairs.

Return the complete, unloaded firearm with a detailed description of the problem using Heckler & Koch, Inc.'s Return Form.

DO NOT send any live ammunition with the firearm. If you must send ammunition to us for proof purposes, be sure that it is sent separately from the firearm.

We strongly recommend that you complete the online warranty registration at <https://hk-usa.com/warranty-registration/> to establish eligibility for warranty service. If you do not return an acknowledgment of online warranty registration to Heckler & Koch, Inc., you are required to provide adequate proof of the date that you purchased your new HK firearm at the time you send your firearm to Heckler & Koch, Inc. for warranty service.

If this firearm was given as a gift at the time of original purchase, the online warranty registration identifying the donee must be provided to Heckler & Koch, Inc. for the warranty to become effective.

Note: Non-warranty servicing must follow the same shipping procedures stated above. HK firearms with a valid Return Authorization Number should be shipped to the following address in accordance with these instructions:

HKI
Attn: Service Department/RA# _____
5675 Transport Blvd.
Columbus, GA 31907

Any information gathered in connection with a Heckler & Koch, Inc. Limited Lifetime Warranty shall be used for that purpose and may be used for other legitimate business purposes of Heckler & Koch, Inc. For further information, please review Heckler & Koch, Inc.'s Privacy Policy, located at <https://hk-usa.com/cookie-policy-us/>

What Is Not Covered?

This warranty does not cover defects or damage caused by: (1) unreasonable use; (2) failure to provide proper care or maintenance; (3) failure to comply with instructions in the operator's manual, including improper installation of original Heckler & Koch, Inc. parts by the owner or the owner's agent; (4) normal wear and tear for the degree of use; (5) rust or corrosion; (6) obstructions in the barrel; (7) excessive use; and/or (8) external or internal cosmetic finishes.

Heckler & Koch, Inc. reserves the right to determine what constitutes unreasonable or excessive use of the firearm. All wooden parts and all accessories are excluded from warranty coverage.

This warranty does not cover claims made by a second or subsequent owner of an HK firearm, except for a donee identified and registered as provided above.

NOTICE Any unauthorized alteration or modification of the firearm, or use of parts or components not originally made by Heckler & Koch, Inc., may void this warranty. Heckler & Koch, Inc. is not responsible for claims involving this firearm that result from the use of faulty, nonstandard, remanufactured, or reloaded ammunition, or ammunition not manufactured to NATO, CIP, and/or SAAMI specifications.

Under no circumstances shall Heckler & Koch, Inc. be responsible or liable for incidental or consequential damages with respect to loss of use, loss of business or profits, other economic loss, or injury to property, whether as a result of breach of express or implied warranty, negligence, or otherwise. This Limited Lifetime Warranty applies only to retail purchases by individuals through an authorized Heckler & Koch, Inc. dealer.

LEGAL AND REGULATORY RESTRICTIONS ON WARRANTY SERVICE AND RETURN

All warranty service, repair, replacement, shipment, transfer, and return are subject to applicable federal, state, territorial, and local law in effect at the time of service and return. Where lawful, Heckler & Koch, Inc. may return a serviced firearm or lawful replacement directly to the person from whom it was received.

If applicable law requires different handling, Heckler & Koch, Inc. may require return through a federally licensed firearms dealer or another lawful method and may request dealer information or other information reasonably necessary to confirm that the return, replacement, transfer, or possession is lawful.

NOTICE Do not ship Heckler & Koch, Inc. any firearm, frame or receiver, magazine, ammunition feeding device, or other component that cannot lawfully be shipped, possessed, received, serviced, transferred, or returned, unless specifically instructed by Heckler & Koch, Inc. Heckler & Koch, Inc. will not ship or return any item in violation of applicable law.

Exclusions

This Limited Lifetime Warranty does not apply to firearms purchased by the United States military; federal, state, or territorial government institutions or agencies; federal, state, or local law enforcement agencies; or security organizations located within the United States or its territories for duty issue to personnel or employees. Those firearms are covered by a one-year limited warranty against defects in materials and workmanship, or as otherwise agreed in a valid contract.

This Limited Lifetime Warranty also excludes rimfire .22 LR firearms and all suppressors, which are covered by a one-year warranty.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights that vary from state to state. This Limited Lifetime Warranty is the only express warranty made by Heckler & Koch, Inc.

Heckler & Koch, Inc. does not authorize any dealer or other person to vary the terms of this warranty or to make any other express warranties on its behalf.

Heckler & Koch, Inc. Lifetime Barrel Guarantee

Heckler & Koch, Inc. guarantees the serviceability of the bore of the barrels of all MR A4 Series rifles and pistols for the lifetime of the original consumer purchaser for individual use. This guarantee is based on the barrels meeting standards for accuracy, velocity, and usability throughout the life of the A4 system. If at any time an A4 barrel fails to meet these standards, Heckler & Koch, Inc. will replace the barrel.



STATE-SPECIFIC COMPLIANCE CONSIDERATIONS

Applicable federal, state, and local laws may affect how a firearm, frame or receiver, magazine, or other component may be shipped to or returned by Heckler & Koch, Inc. in connection with warranty or service work. For current information regarding state-specific shipping and return requirements, please visit: hk-usa.com/customersuccess/returnsstatelaws.

Applicable law controls in all cases.

Where to Get Further Help

If you have questions concerning this warranty, please contact Heckler & Koch, Inc.'s Customer Service Department at:

5675 Transport Blvd.

Columbus, GA 31907

Telephone: 706-701-5554 Email: cs@heckler-koch-us.com

SECTION 10 YOUTH HANDGUN SAFETY NOTICE

YOUTH HANDGUN SAFETY NOTICE

1. The misuse of handguns is a leading contributor to juvenile violence and fatalities.
2. Safely storing and securing firearms away from children will help prevent the unlawful possession of handguns by juveniles, stop accidents, and save lives.
3. Federal law prohibits, except in certain limited circumstances, anyone under 18 years of age from knowingly possessing a handgun, or any person from selling, delivering, or otherwise transferring a handgun to a person under 18.
4. A knowing violation of the prohibition against selling, delivering, or otherwise transferring a handgun to a person under the age of 18 is, under certain circumstances, punishable by up to 10 years in prison.

FEDERAL LAW

The Gun Control Act of 1968, 18 U.S.C. Chapter 44, provides in pertinent part as follows:

18 U.S.C. §922(x)

1. It shall be unlawful for any person to sell, deliver, or otherwise transfer to a person who the transferor knows or has reasonable cause to believe is a juvenile –
 - A. a handgun; or
 - B. ammunition that is suitable for use only in a handgun.
2. It shall be unlawful for any person who is a juvenile to knowingly possess –
 - A. a handgun; or
 - B. ammunition that is suitable for use only in a handgun.
3. This subsection does not apply to –
 - A. a temporary transfer of a handgun or ammunition to a juvenile or to the possession or use of a handgun or ammunition by a juvenile if the handgun and ammunition are possessed and used by the juvenile –
 - i. in the course of employment, in the course of ranching or farming related to activities at the residence of the juvenile (or on property used for ranching or farming at which the juvenile, with the permission of the property owner or lessee, is performing activities related to the operation of the farm or ranch), target practice, hunting, or a course of instruction in the safe and lawful use of a handgun;
 - ii. with the prior written consent of the juvenile's parent or guardian who is not prohibited by Federal, State, or local law from possessing a firearm, except –
 - I. during transportation by the juvenile of an unloaded handgun in a locked container directly from the place of transfer to a place at which an activity described in clause (i) is to take place and transportation by the juvenile of that handgun, unloaded and in a locked container, directly from the place at which such an activity took place to the transferor; or
 - II. with respect to ranching or farming activities as described in clause (i), a juvenile may possess and use a handgun or ammunition with the prior written approval of the juvenile's parent or legal guardian and at the direction of an adult who is not prohibited by Federal, State or local law from possessing a firearm;

- iii. the juvenile has the prior written consent in the juvenile's possession at all times when a handgun is in the possession of the juvenile; and
- iv. in accordance with State and local law;

B. a juvenile who is a member of the Armed Forces of the United States or the National Guard who possesses or is armed with a handgun in the line of duty;

C. a transfer by inheritance of title (but not possession) of a handgun or ammunition to a juvenile; or

D. the possession of a handgun or ammunition by a juvenile taken in defense of the juvenile or other persons against an intruder into the residence of the juvenile or a residence in which the juvenile is an invited guest.

4. A handgun or ammunition, the possession of which is transferred to a juvenile in circumstances in which the transferor is not in violation of this subsection shall not be subject to permanent confiscation by the Government if its possession by the juvenile subsequently becomes unlawful because of the conduct of the juvenile, but shall be returned to the lawful owner when such handgun or ammunition is no longer required by the Government for the purposes of investigation or prosecution.

5. For purposes of this subsection, the term "juvenile" means a person who is less than 18 years of age.

6 A. In a prosecution of a violation of this subsection, the court shall require the presence of a juvenile defendant's parent or legal guardian at all proceedings.

B. The court may use the contempt power to enforce subparagraph (A).

C. The court may excuse attendance of a parent or legal guardian of a juvenile defendant at a proceeding in a prosecution of a violation of this subsection for good cause shown.

18 U.S.C. § 924(a)(6)

i. A juvenile who violates section 922(x) shall be fined under this title, imprisoned not more than 1 year, or both, except that a juvenile described in clause (ii) shall be

A sentenced to probation on appropriate conditions and shall not be incarcerated unless the juvenile fails to comply with a condition of probation.

ii. A juvenile is described in this clause if –

I. the offense of which the juvenile is charged is possession of a handgun or ammunition in violation of section 922(x)(2); and

II. the juvenile has not been convicted in any court of an offense (including an offense under section 922(x) or a similar State law, but not including any other offense consisting of conduct that if engaged in by an adult would not constitute an offense) or adjudicated as a juvenile delinquent for conduct that if engaged in by an adult would constitute an offense.

B. A person other than a juvenile who knowingly violates section 922(x) –

i. shall be fined under this title, imprisoned not more than 1 year, or both; and

ii. if the person sold, delivered, or otherwise transferred a handgun or ammunition to a juvenile knowing or having reasonable cause to know that the juvenile intended to carry or otherwise possess or discharge or otherwise use the handgun or ammunition in the commission of a crime of violence, shall be fined under this title, imprisoned not more than 10 years, or both.

SECTION 11 STATE REQUIRED SAFETY NOTICES

STATE REQUIRED SAFETY NOTICES

Certain states have laws requiring that specific warnings be provided with handguns sold in those states as a result of which safety warnings are included in this manual.

CALIFORNIA:



WARNING

"Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users. California has strict laws pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the Web site of the California Attorney General at <https://oag.ca.gov/firearms> for information on firearm laws applicable to you and how you can comply.

Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.

If you or someone you know is contemplating suicide, please call the national suicide prevention lifeline at 1-800-273-TALK (8255)."



ADVERTENCIA

"Las armas de fuego deben manipularse de manera responsable y segura para evitar el acceso de niños y otros usuarios no autorizados. California tiene leyes estrictas relacionadas con armas de fuego, y usted puede ser multado o encarcelado si no las cumple. Visite la página web del Procurador General de California en <https://oag.ca.gov/firearms> para obtener información sobre las leyes de armas de fuego que le son aplicables y cómo puede cumplirlas.

Evite el acceso de niños manteniendo siempre las armas bloqueadas y descargadas cuando no estén en uso. Si mantiene un arma de fuego cargada donde un niño obtiene y la usa indebidamente, se le puede multar o enviar a prisión.

Si usted o alguien que conoce está pensando en suicidarse, llame a la línea nacional de prevención del suicidio al 1-800-273-TALK (8255)."

CONNECTICUT:

"UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE."

FLORIDA:

"IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND."

MAINE:

"ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS."

MARYLAND:

"WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!"

MASSACHUSETTS:

"WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths."

"IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER-RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER."

NEW JERSEY:

"IT IS A CRIMINAL OFFENSE, PUNISHABLE BY A FINE AND IMPRISONMENT, FOR AN ADULT TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR."

NEW YORK CITY, NY:

"THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE WEAPON STORAGE. ALL WEAPONS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND ANY OTHER UNAUTHORIZED PERSONS. NEW YORK CITY LAW PROHIBITS, WITH CERTAIN EXCEPTIONS, ANY PERSON FROM ACQUIRING MORE THAN ONE FIREARM, OR MORE THAN ONE RIFLE OR SHOTGUN, WITHIN A 90-DAY PERIOD."

NORTH CAROLINA:

"IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR."

"Any person who resides in the same premises as a minor, owns or possesses a firearm, and stores or leaves the firearm (i) in a condition that the firearm can be discharged and (ii) in a manner that the person knew or should have known that an unsupervised minor would be able to gain access to the firearm, is guilty of a Class 1 misdemeanor if a minor gains access to the firearm without the lawful permission of the minor's parents or a person having charge of the minor and the minor:

- (1) Possesses it in violation of G.S. 14-269.2(b);
- (2) Exhibits it in a public place in a careless, angry, or threatening manner;
- (3) Causes personal injury or death with it not in self-defense; or
- (4) Uses it in the commission of a crime."

TEXAS:

"IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM."

WISCONSIN:

"IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES OR EXHIBITS THE FIREARM."

State laws and regulations concerning firearms change constantly. Please check with your State Attorney General's Office or State Police for additional laws and regulations regarding the storage and use of firearms in your state.

SECTION 12 REESE'S LAW SAFETY NOTICE

Packages with third party optic batteries, please refer to the original equipment manufacturer's (OEM) manual for more information.

⚠ WARNING

- **INGESTION HAZARD:** This product contains a button cell or coin battery.
- **DEATH** or serious injury can occur if ingested.
- A swallowed button cell or coin battery can cause **Internal Chemical Burns** in as little as **2 hours**.
- **KEEP** new and used batteries **OUT OF REACH OF CHILDREN**.
- **Seek immediate medical attention** if a battery is suspected to be swallowed or inserted inside any part of the body.
- Battery type CR1632.
- Nominal Voltage: (3v).



⚠ WARNING

- **INGESTION HAZARD:** This product contains a button cell or coin battery.
- **DEATH** or serious injury can occur if ingested.
- A swallowed button cell or coin battery can cause **Internal Chemical Burns** in as little as **2 hours**.
- **KEEP** new and used batteries **OUT OF REACH OF CHILDREN**.
- **Seek immediate medical attention** if a battery is suspected to be swallowed or inserted inside any part of the body.
- This product contains a non-replaceable battery.
- Battery type ML1220.
- Nominal Voltage: (3v).



⚠ WARNING

- **INGESTION HAZARD:** This product contains a button cell or coin battery.
- **DEATH** or serious injury can occur if ingested.
- A swallowed button cell or coin battery can cause **Internal Chemical Burns** in as little as **2 hours**.
- **KEEP** new and used batteries **OUT OF REACH OF CHILDREN**.
- **Seek immediate medical attention** if a battery is suspected to be swallowed or inserted inside any part of the body.



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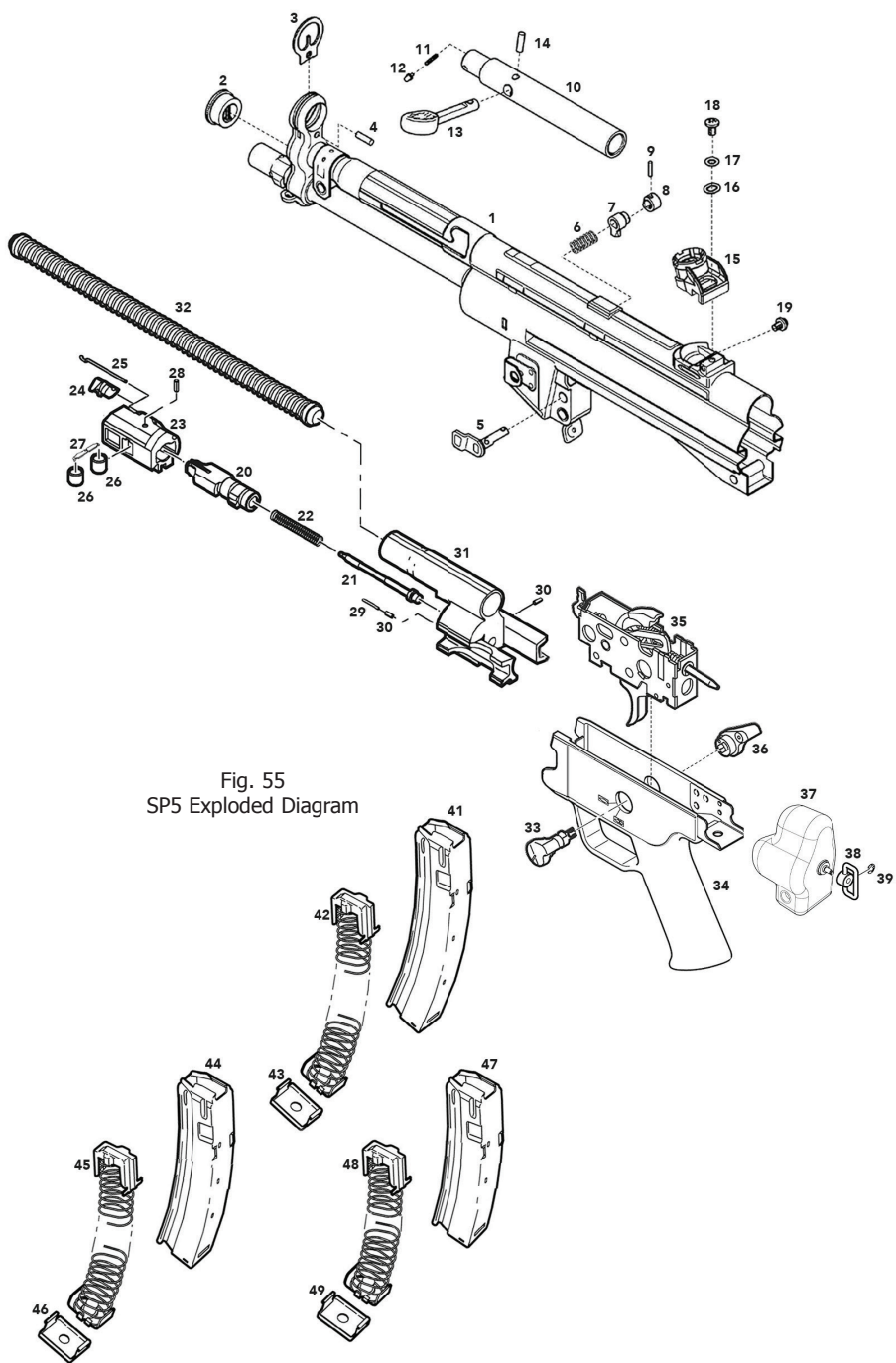


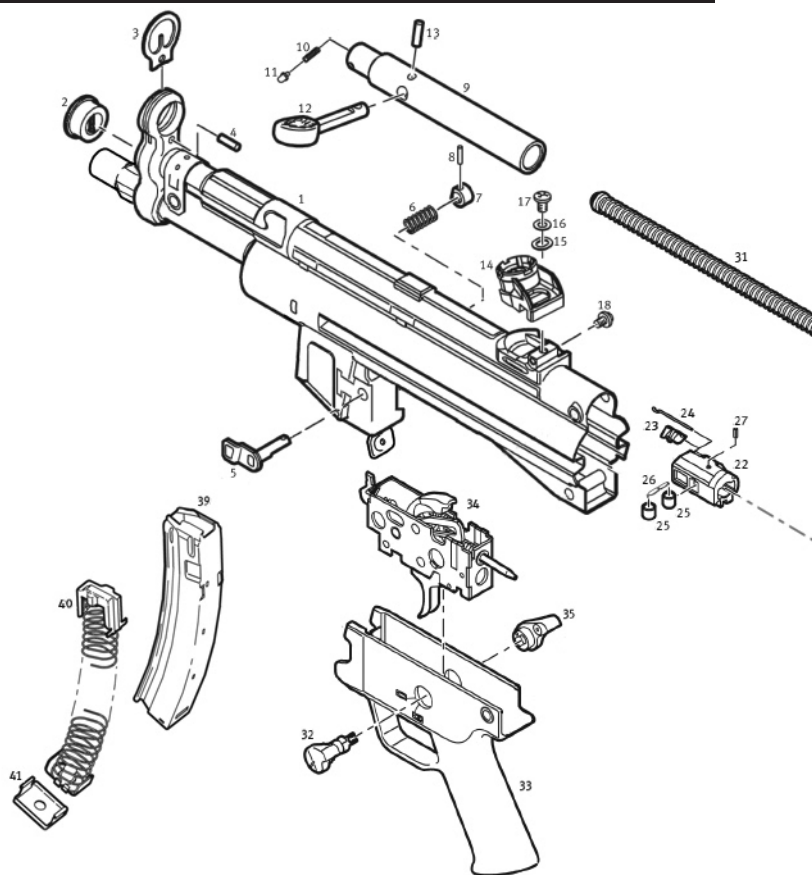
Fig. 55
SP5 Exploded Diagram

SP5 PARTS LIST & EXPLODED VIEW

Item	Description	Part Number	Item	Description	Part Number
—	Receiver SP5, compl. (Item 1-19)		29	Catch pin	201597
1	Receiver SP5		30	Clamping sleeve (2x)	205597
2	Cap, compl.	206497	31	Bolt carrier, compl.	253441
3	Front sight	200415	32	Recoil spring guide rod, compl.	214883
4	Clamping sleeve	922609	--	Pistol grip, compl. (Item 33 - 36)	253442
5	Magazine catch	214858	33	Safety lever, left	217810
6	Pressure spring for magazine catch	200393	34	Pistol grip, finished	254200
7	Pressure piece for magazine catch	201517	35	Trigger housing, compl.	250881
8	Push button for magazine catch	200396	36	Safety lever, right	226289
9	Clamping sleeve for push button	922608	--	Cap, compl. (Item 37 - 39)	205933
--	Charging handle, compl.(10 - 12)	205906	37	Cap	205934
10	Support for charging handle	205909	38	Eyelet	205935
11	Pressure spring for detent spring	202495	39	Circlip	929299
12	Detent pin	205910	**	Locking bolt for pistol grip and cap	200520
13	Charging handle, compl.	205905	--	Magazine, compl. 30rd (Item 41-43)	206349
14	Clamping sleeve	922609	41	Magazine body	206305
15	Rear sight, compl.	206407	42	Magazine spring - follower and insert ..	206676
16	Washer	200371	43	Floor plate	201654
17	Toothed washer	922617	--	Magazine, compl. 15rd (Item 44-46) ..	2156105
18	Screw for rear sight	200372	44	Magazine body	206478
19	Windage adjustment screw	200384	45	Magazine spring - follower and insert ..	206477
--	Bolt group, compl. (Item 20 - 22)	253440	46	Floor plate	201654
20	Locking piece	201599	--	Magazine, compl. 10rd (Item 47-49) ..	2392575
21	Firing pin	201600	47	Magazine body	239321
22	Firing pin spring	214327	48	Magazine spring - follower and insert..	206678
--	Bolt head, compl. (Item 23 - 28)	214412	49	Floor plate	201654
23	Bolt head	-----	**	Handguard	206657
24	Extractor	214414	**	Locking bolt for handguard.....	200459
25	Extractor spring	206645			
26	Locking roller, 8mm (2x)	200446			
27	Holder for locking rollers	214333			
28	Clamping sleeve	200450			

**Not pictured

SP5K-PDW EXPLODED VIEW & PARTS LIST



Item	Description	Part Number	Item	Description	Part Number
1	Receiver, compl. (Item 1 - 18)		16	Toothed lock washer	922617
2	Cap, compl.	206497	17	Clamping screw for rotary rear sight	200372
3	Front sight	200415	18	Windage adjustment screw	200384
4	Clamping sleeve	922609	-	Bolt group, compl. (Item 19 - 31)	226387
5	Magazine catch	214858	19	Locking piece	224786
6	Compression spring for magazine catch	200393	20	Firing pin	201600
7	Push button for magazine catch	200396	21	Firing pin spring	214327
8	Clamping sleeve for push button	922608	-	Bolt head, compl. (Item 22 - 27)	214412
-	Cocking lever support, compl.		22	Bolt head	217418
	(Item 9 - 11)	206423	23	Extractor	214414
9	Cocking lever support	206410	24	Extractor spring	206645
10	Compression spring for cocking lever ...	206397	25	Locking roller, Ø 8 mm (2x)	200446
11	Catch bolt	206622	26	Holder for locking rollers	214333
12	Cocking lever, compl.	205905	27	Clamping sleeve	200450
13	Clamping sleeve	922609	28	Catch pin	201597
14	Rear sight, compl.	206407	29	Clamping sleeve (2x)	205597
15	Washer	200371	30	Bolt carrier, compl.	226388

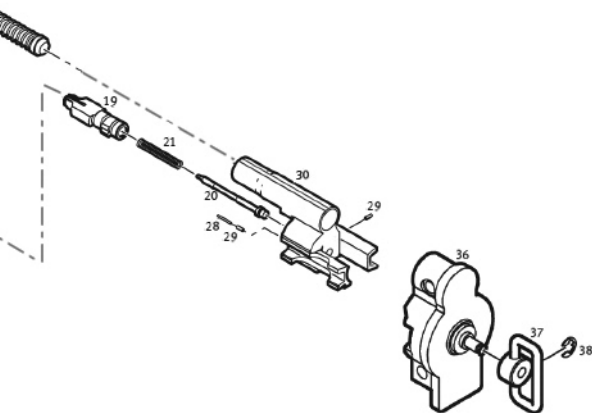


Fig. 56
SP5K-PDW Exploded Diagram

Item	Description	Part Number	Item	Description	Part Number
31	Recoil spring guide rod, compl.	206400	—	Magazine body.....	239321
—	Pistol grip, compl. (Item 32 - 35)	254814	—	Magazine spring with follower and	
32	Safety axle, compl.	225526	insert	206678	
33	Pistol grip, finished (0-1)	239225	—	Floorplate	201654
34	Trigger housing, compl.	250881	—	Elastic carrying sling.....	984515
35	Safety lever	225089	**	Handguard	
—	Cap, compl. (Item 38 - 40)	206409	**	Locking bolt for handguard.....	200459
36	Cap	206416			
37	Eyelet	205935			
38	Circlip	929299			
—	Magazine, complete, 30rd				
	(Item 42 - 44)	206349S			
39	Magazine body.....	206305			
40	Magazine spring with follower and				
	insert	206676			
41	Floor plate	201654			
—	Magazine, complete, 10rd.....	239257S			

**Not pictured



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